

# Nitrogen and oxygen adsorption in metal-organic frameworks for gas separations

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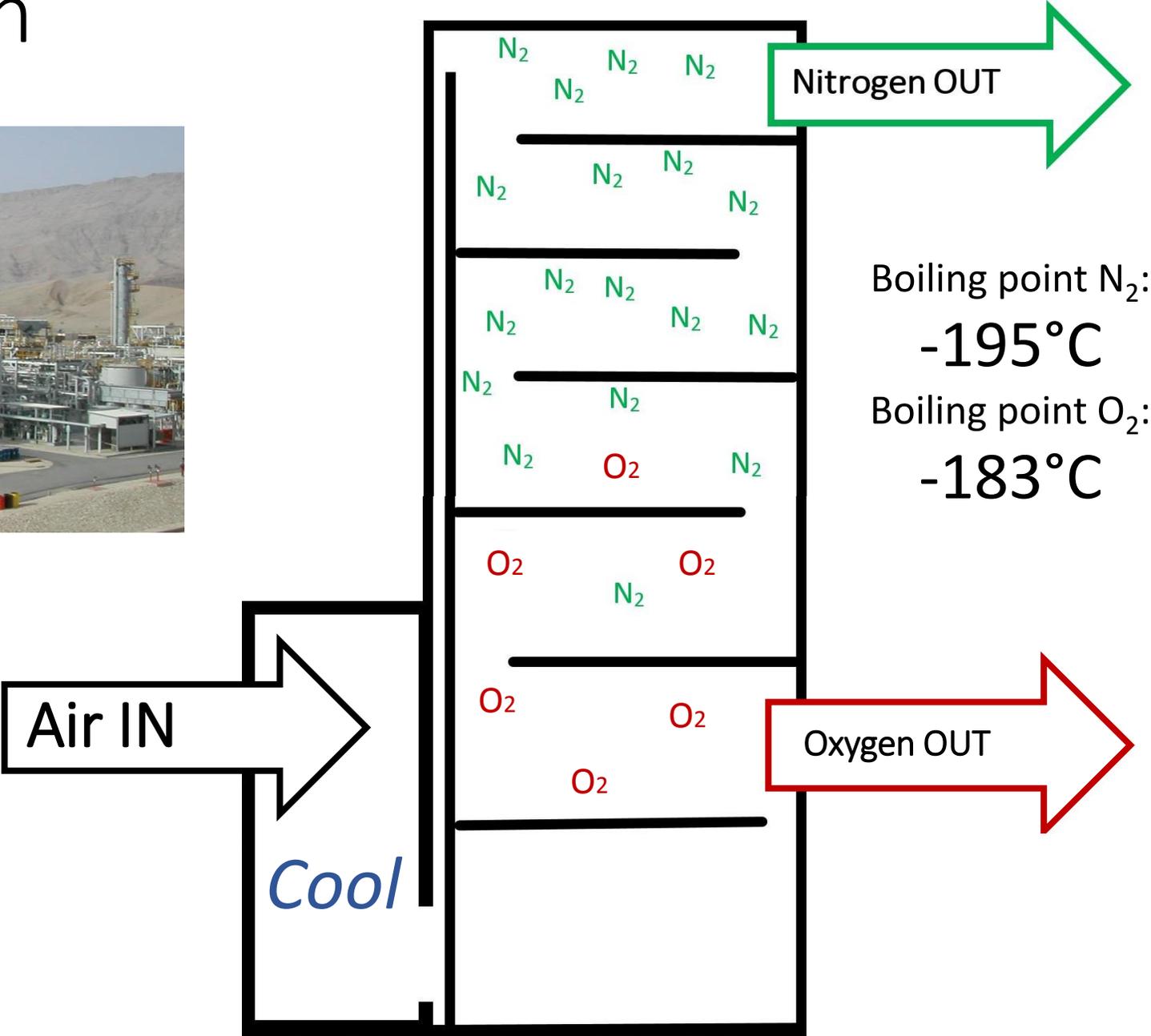
# Overview

- ▶ Industrial N<sub>2</sub>/O<sub>2</sub> gas separation
- ▶ Metal-Organic Frameworks
- ▶ Neutron Powder Diffraction
- ▶ Preliminary gas mixture studies

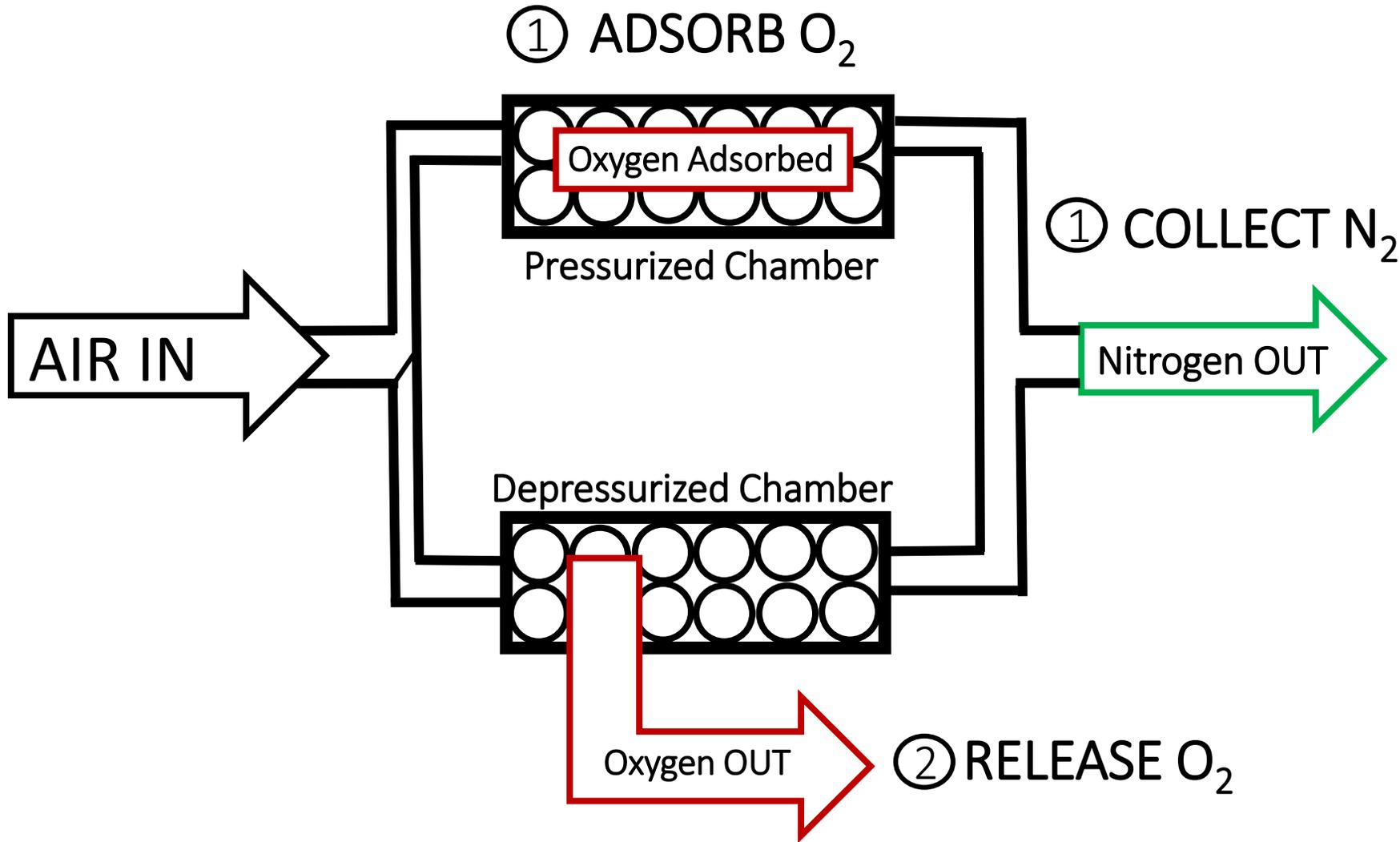
# Cryogenic Distillation



**Expensive,  
energy-intensive  
process**



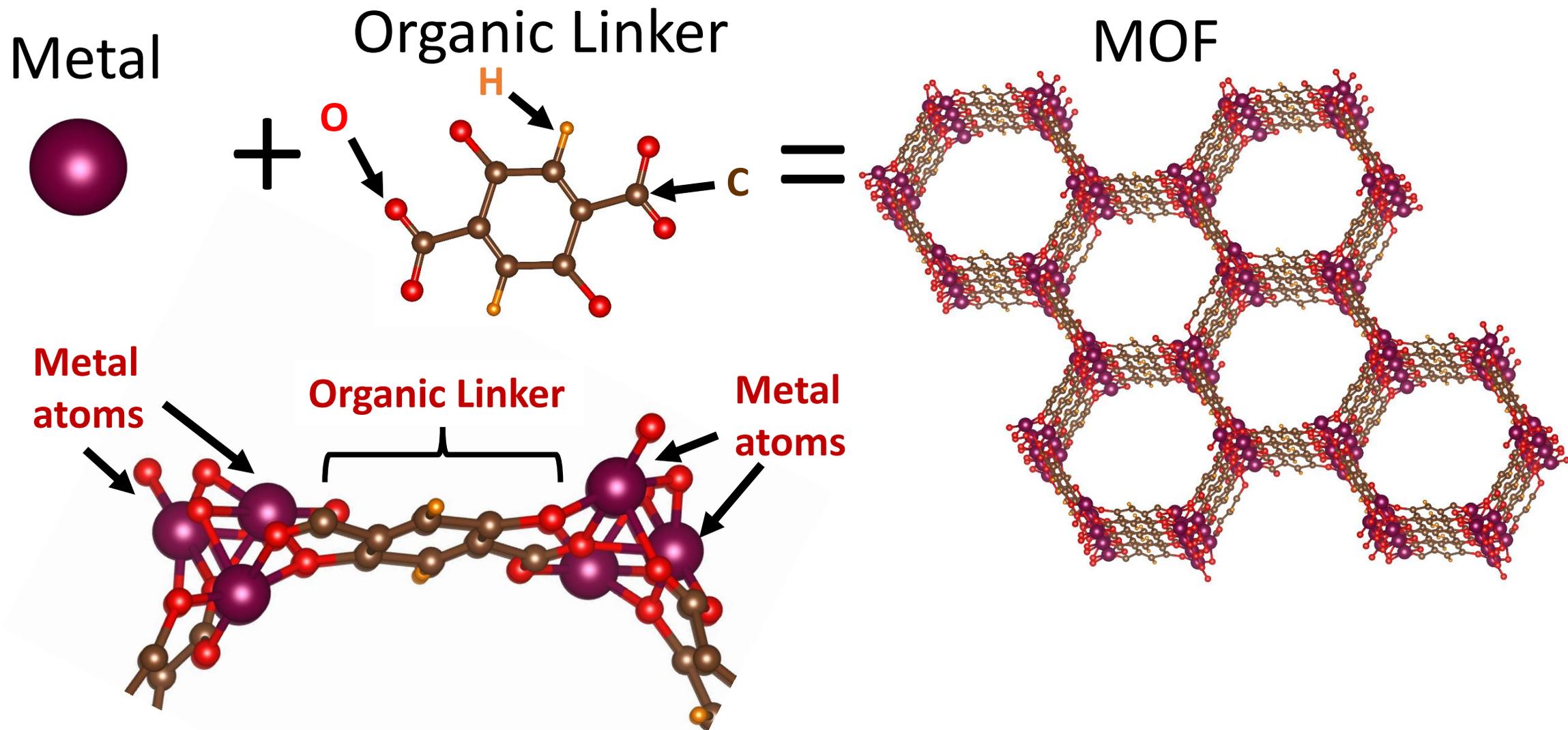
# Pressure Swing Adsorption (N<sub>2</sub>/O<sub>2</sub> example)



▶ Looking for better adsorption material:

- Porous, crystalline powder
- Higher selectivity for O<sub>2</sub> over N<sub>2</sub> for more ambient operating conditions

# Metal-Organic Frameworks (MOFs)

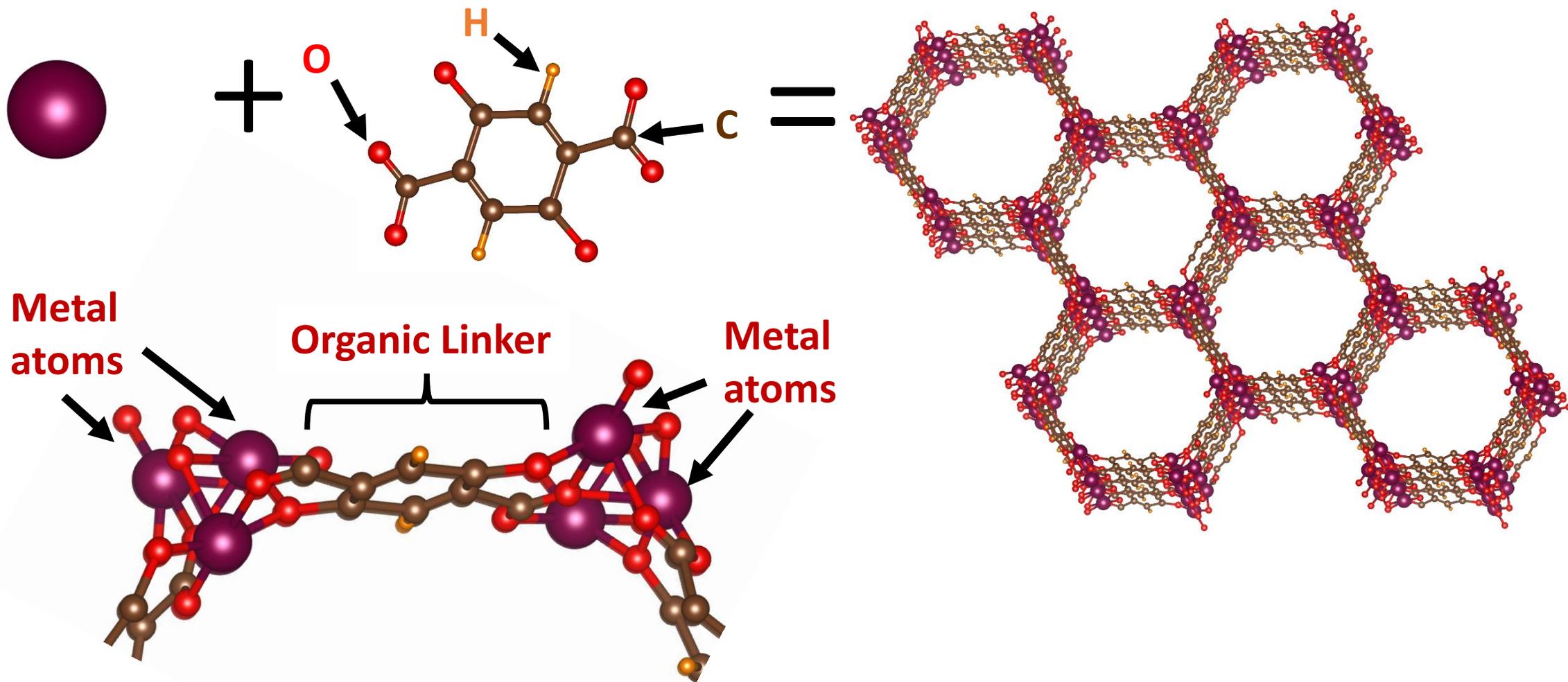


Metal= **Mg, Ni,**  
Mn, Fe, Co, Cu, Zn

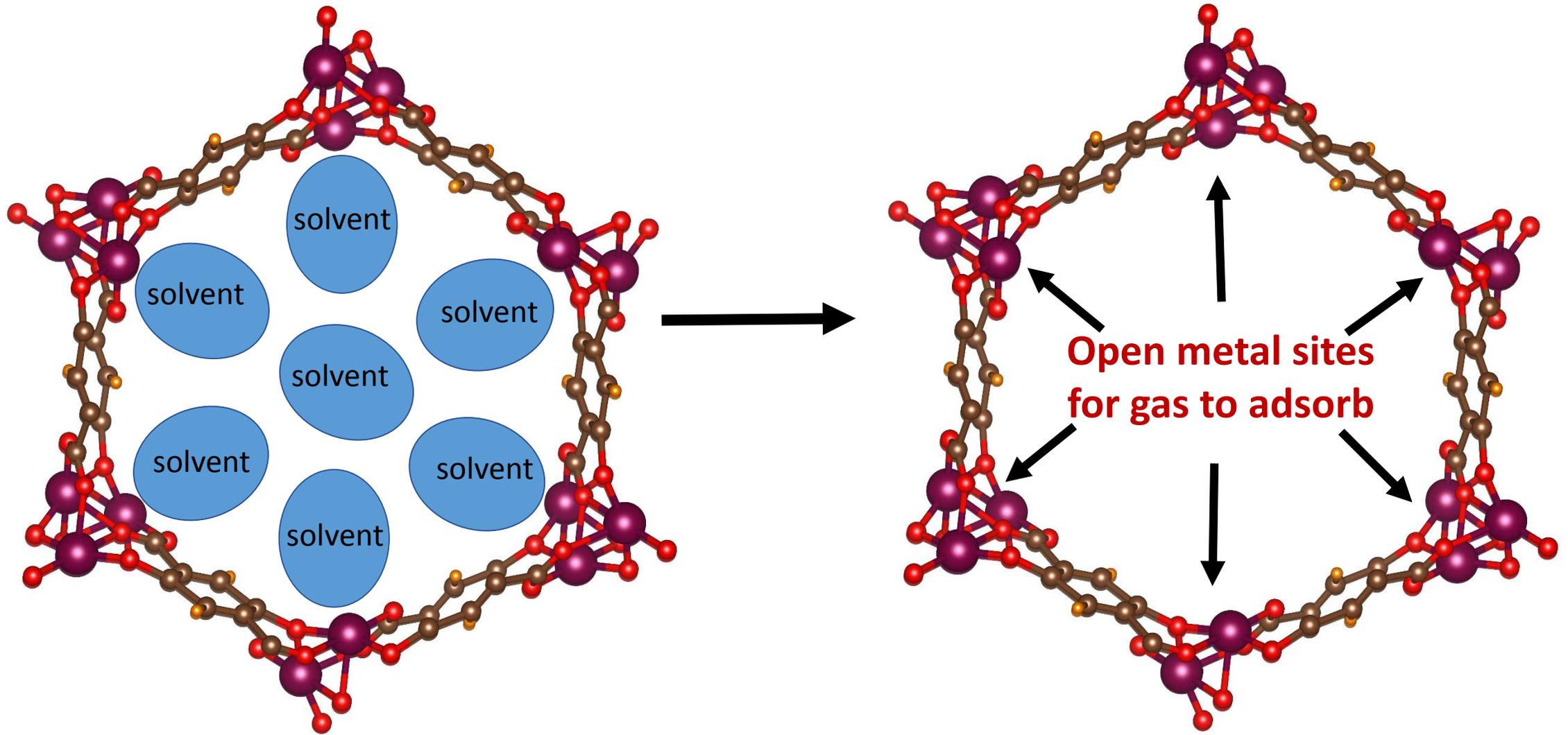
**dobdc** = 2,5-dioxido-  
1,4-benzenedicarboxylate

# MOF-74

M<sub>2</sub>-2,5-dioxido-1,4-benzenedicarboxylate



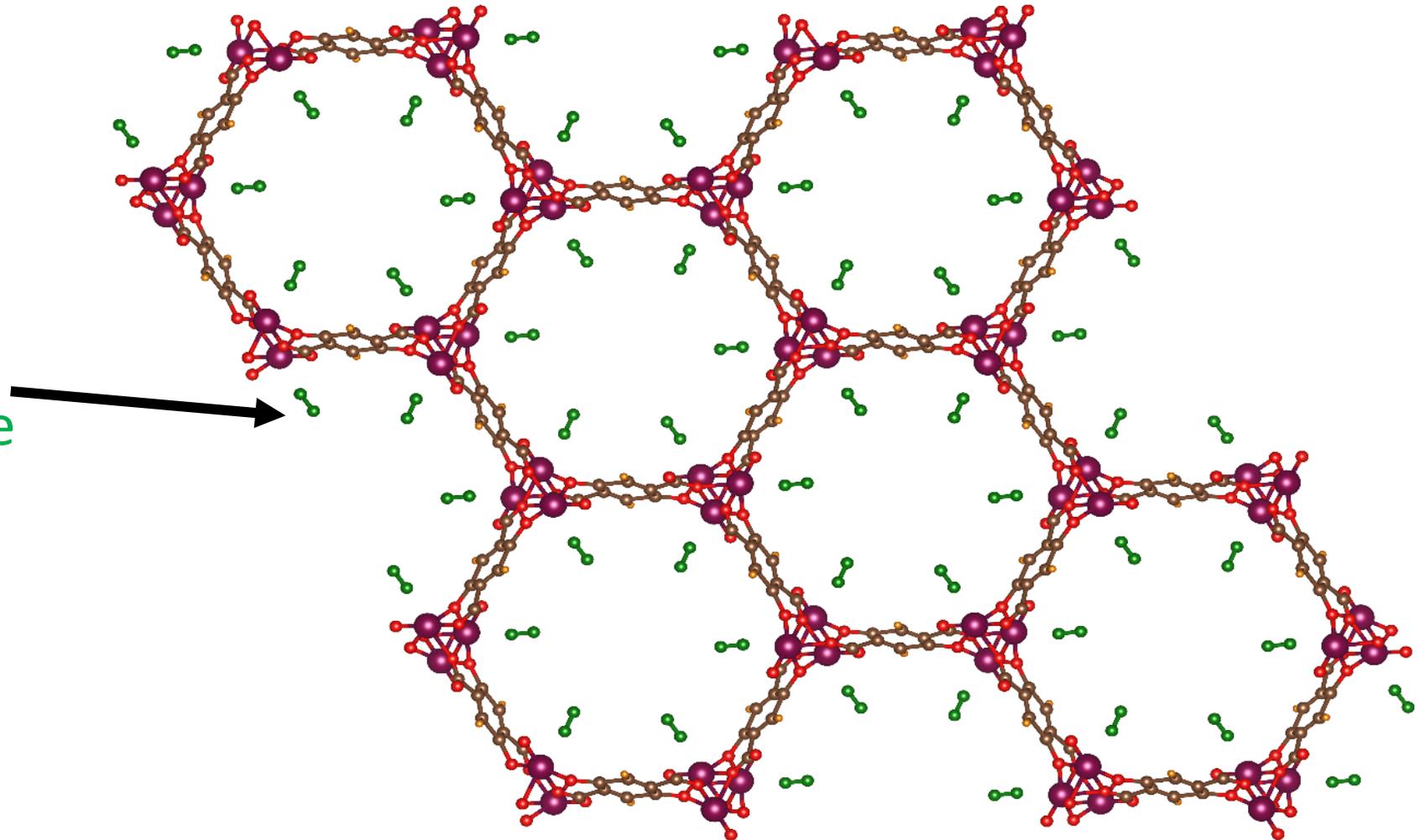
# Open metal sites in MOF-74



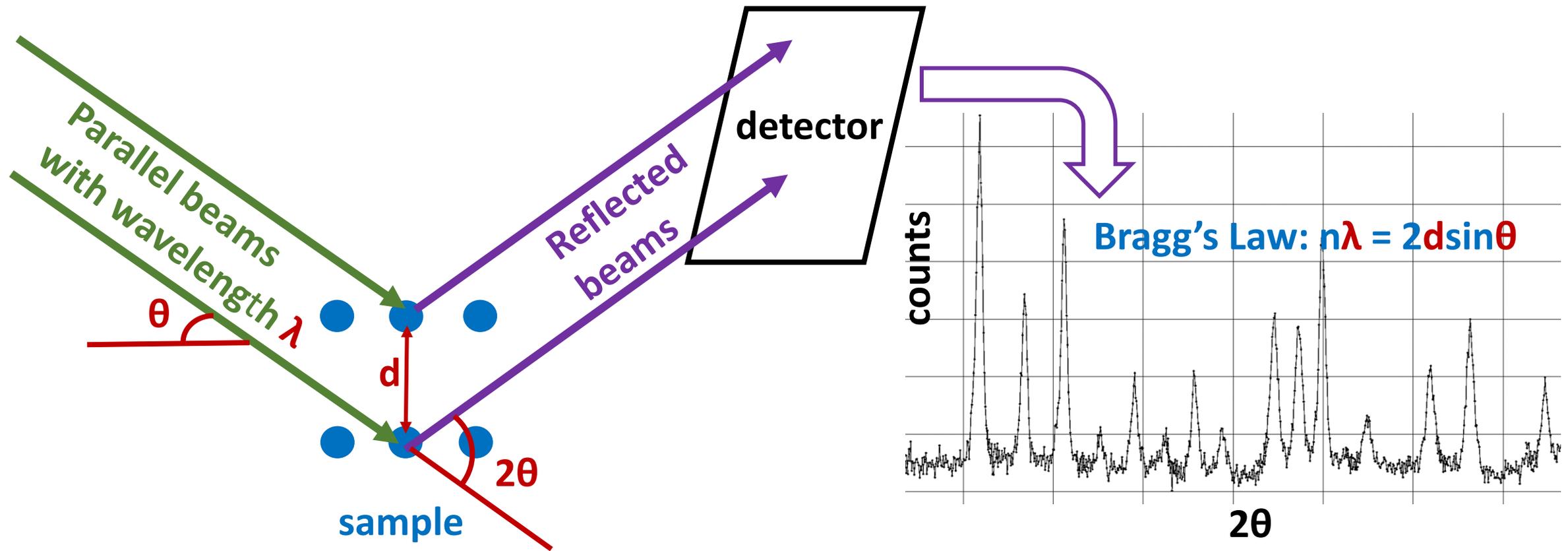
**MOF-74 materials have a high concentration of open metal sites = adsorption enhancement**

# Gas molecules adsorb at the open metal site

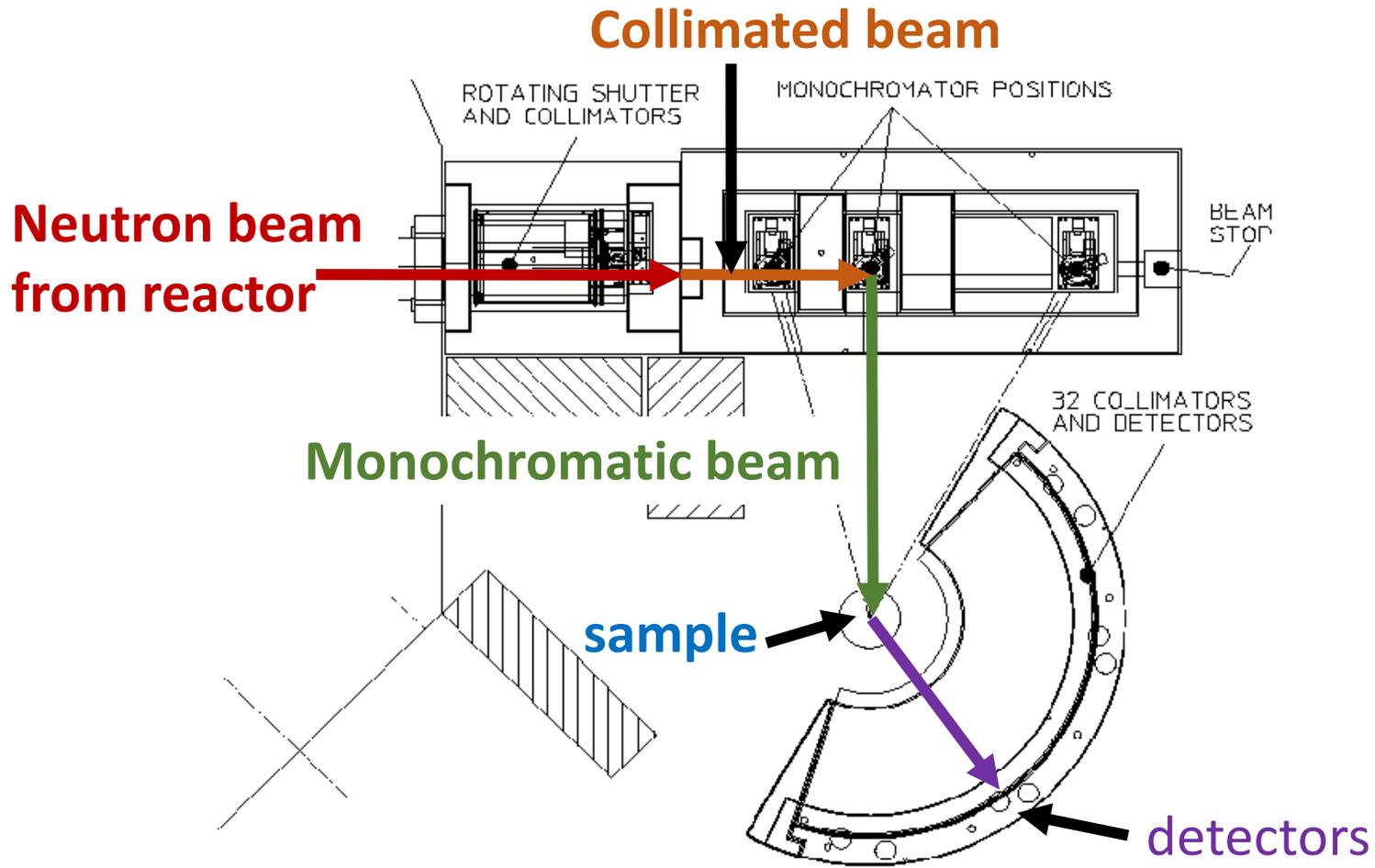
Example:  $N_2$   
adsorbed to the  
framework



# Powder diffraction

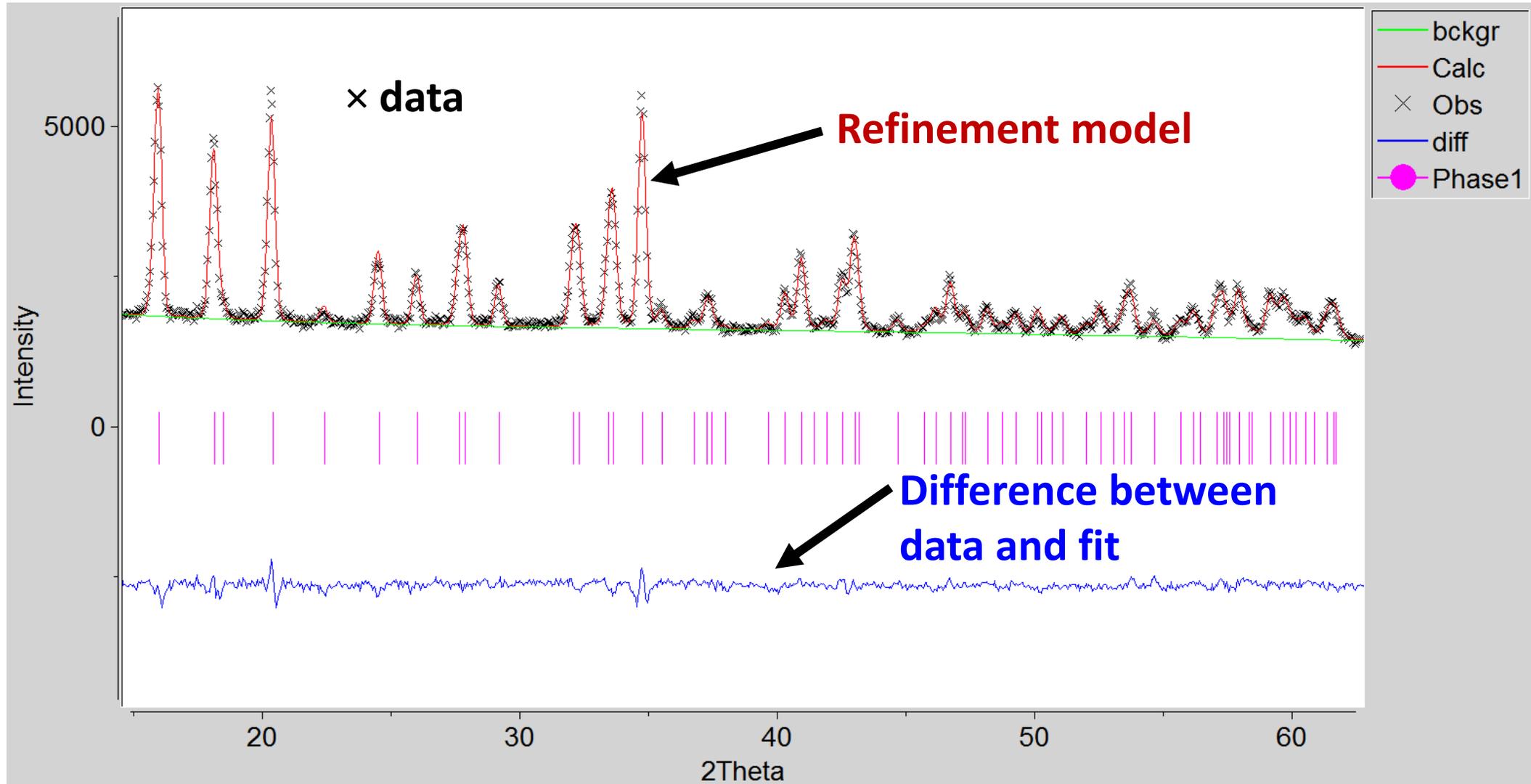


# Powder neutron diffractometer (BT-1)

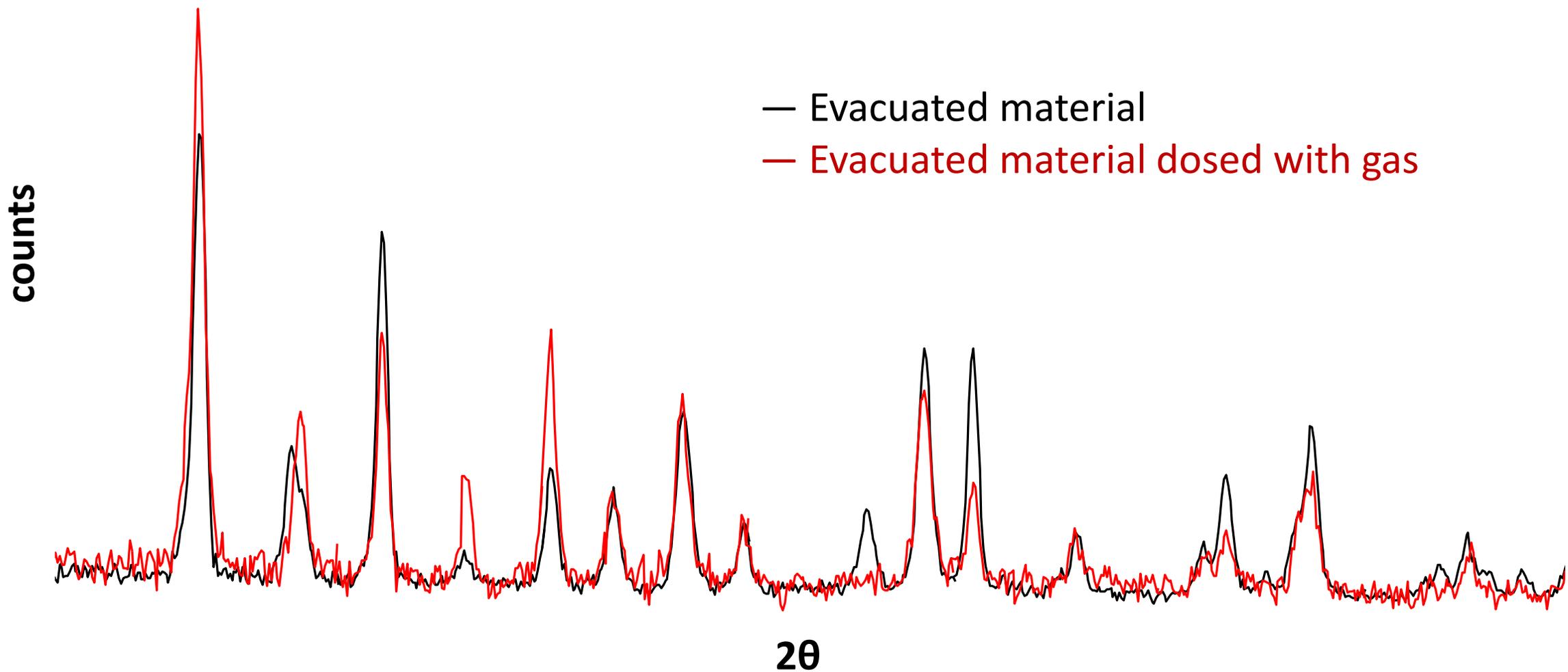


**Ge(311) monochromator  $\rightarrow \lambda = 2.078 \text{ \AA}$**

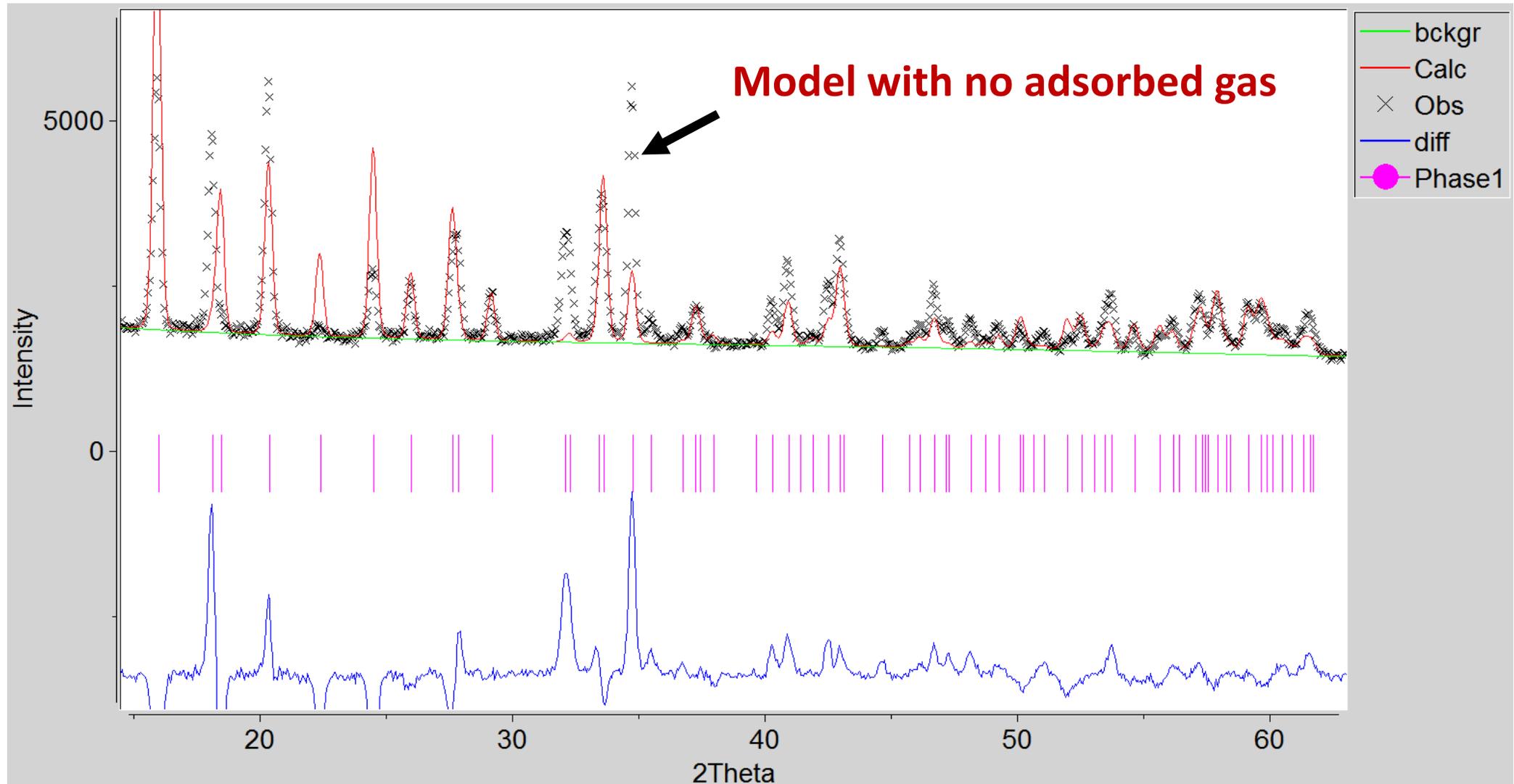
# Rietveld Refinement



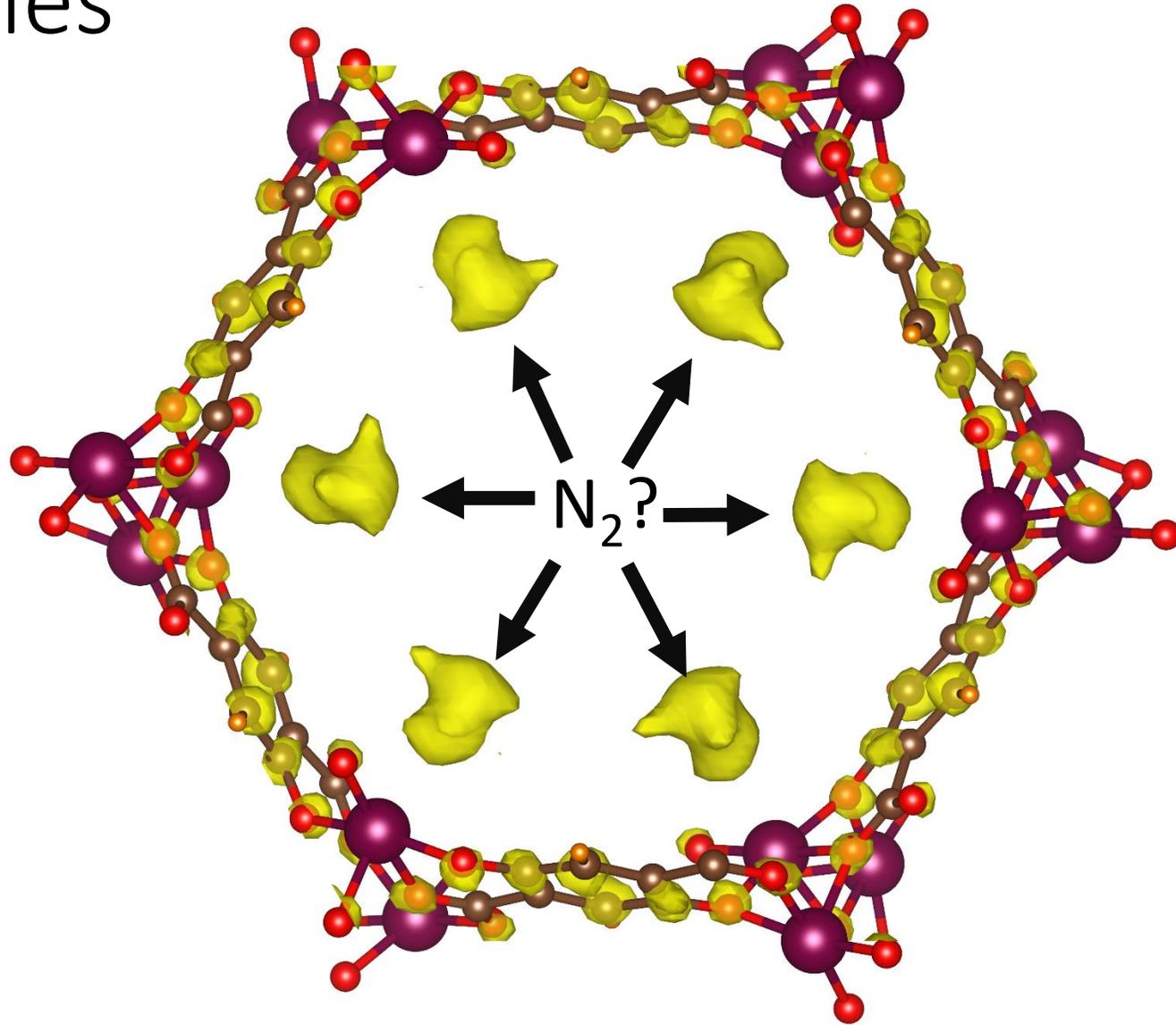
# Powder diffraction pattern with and without gas



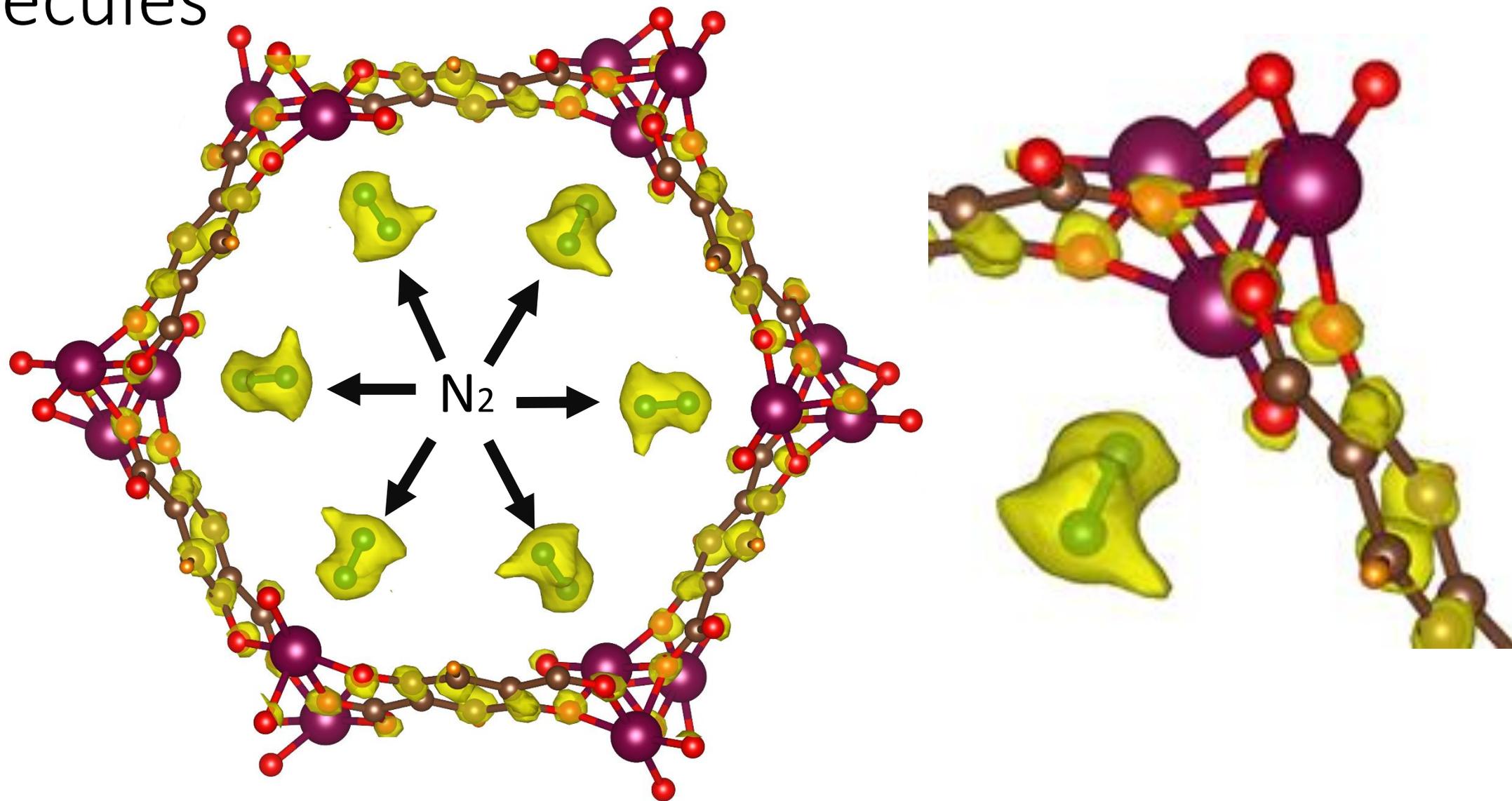
# Rietveld Refinement



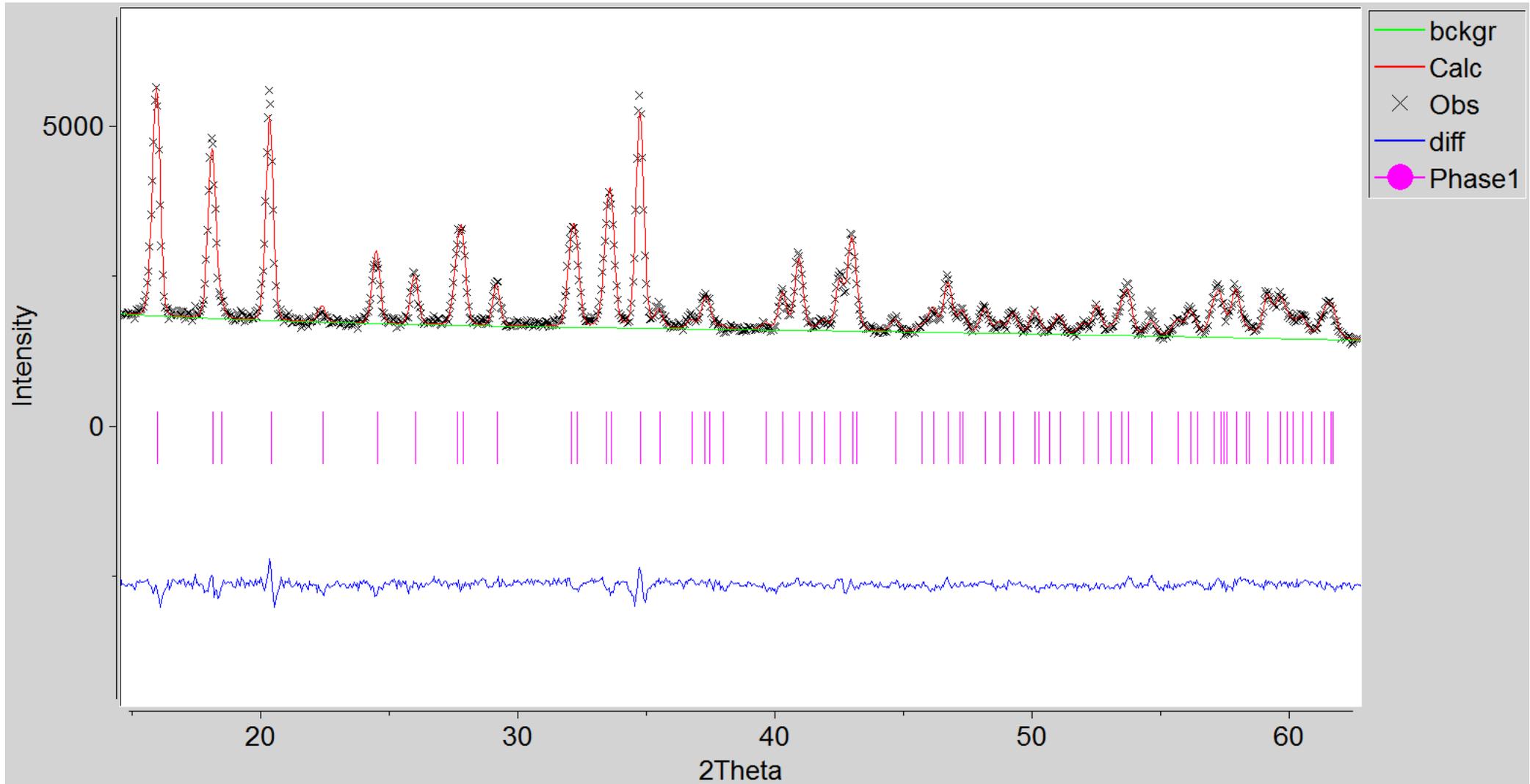
# Fourier Difference Techniques - to find the gas molecules



# Fourier Difference Techniques - to find the gas molecules

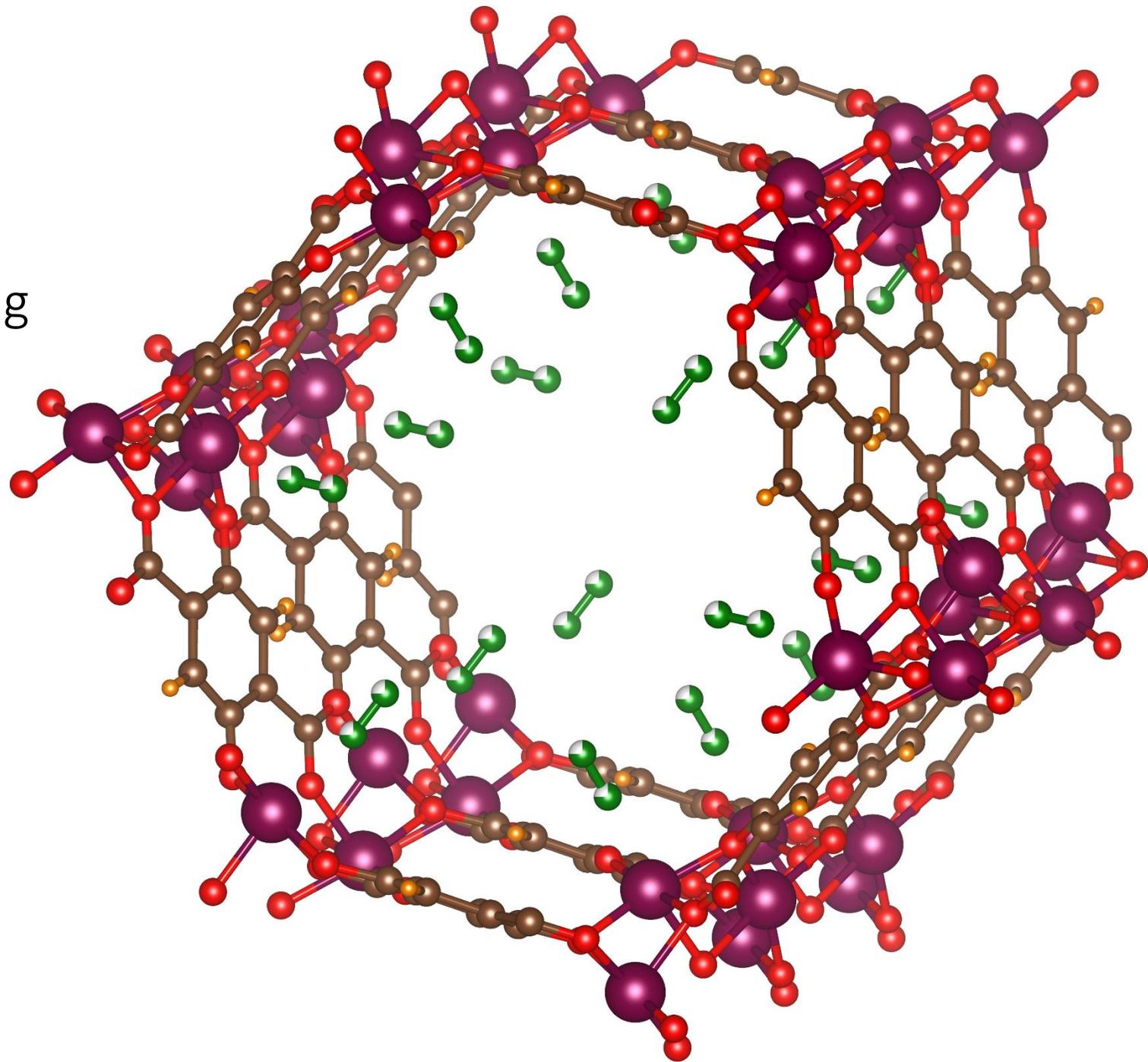


# Rietveld Refinement

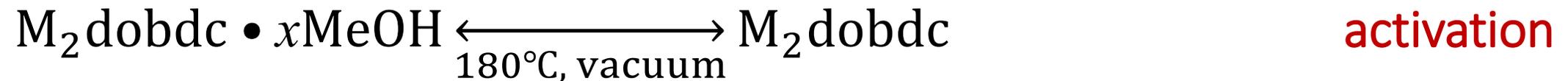


# Our Project

- ▶ Extensive experience using this method on single-component adsorption, but...
- ▶ Can we extend this to **mixtures** to learn more about **selectivity** in these materials?



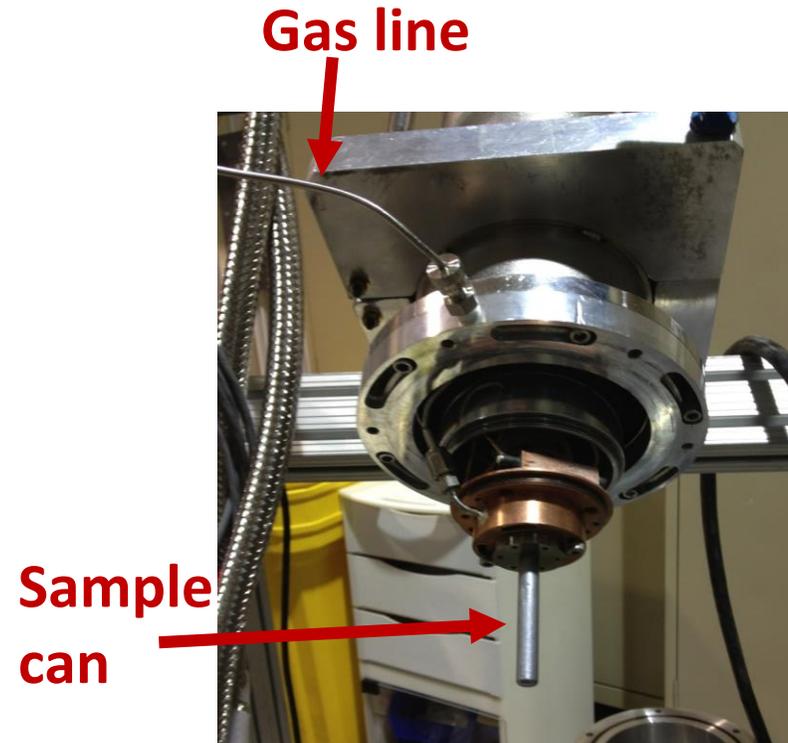
# MOF-74 Synthesis



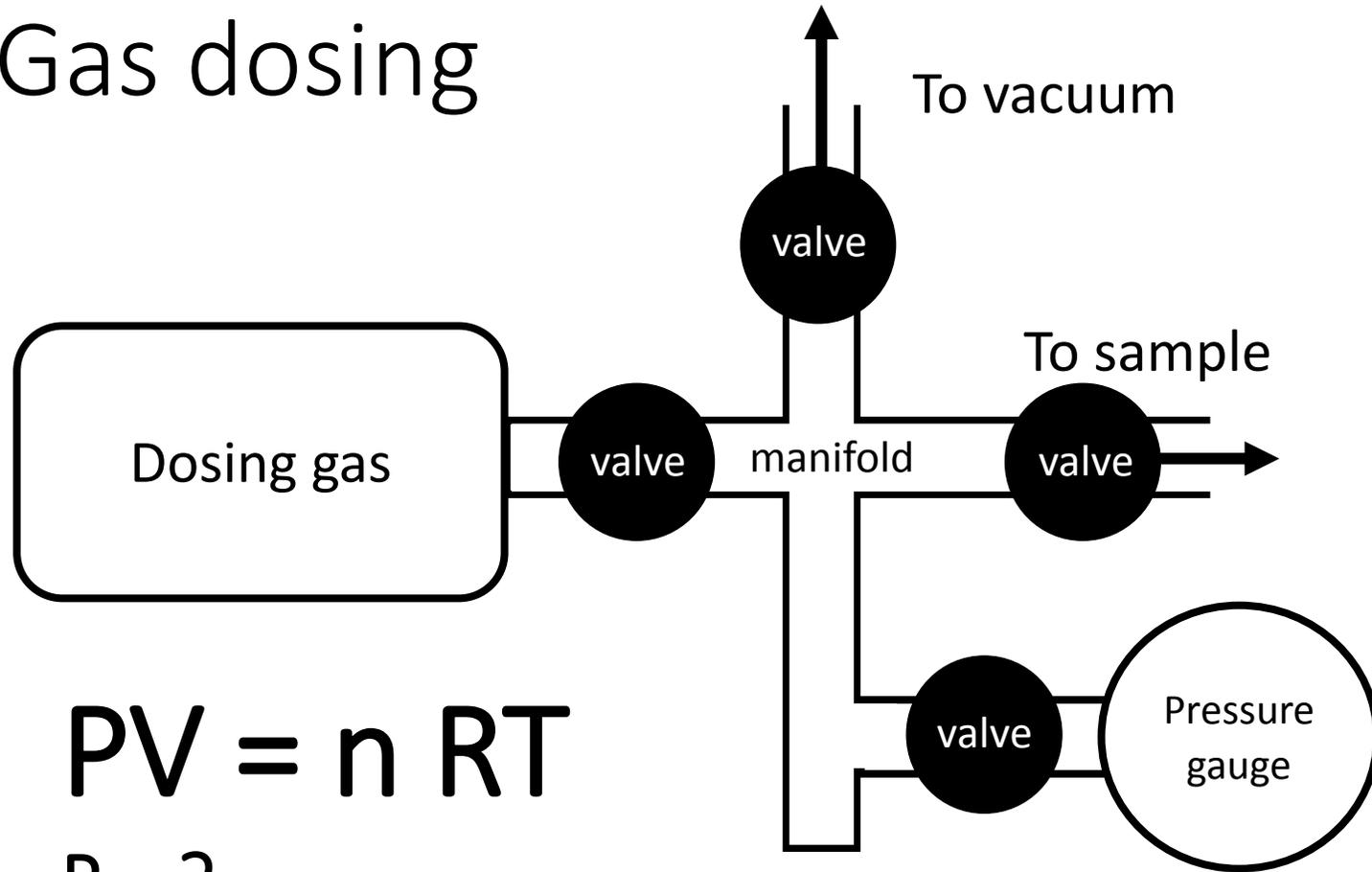
M = Ni, Mg

# Preparing the sample for data collection

**Crystalline,  
powder product**



# Gas dosing



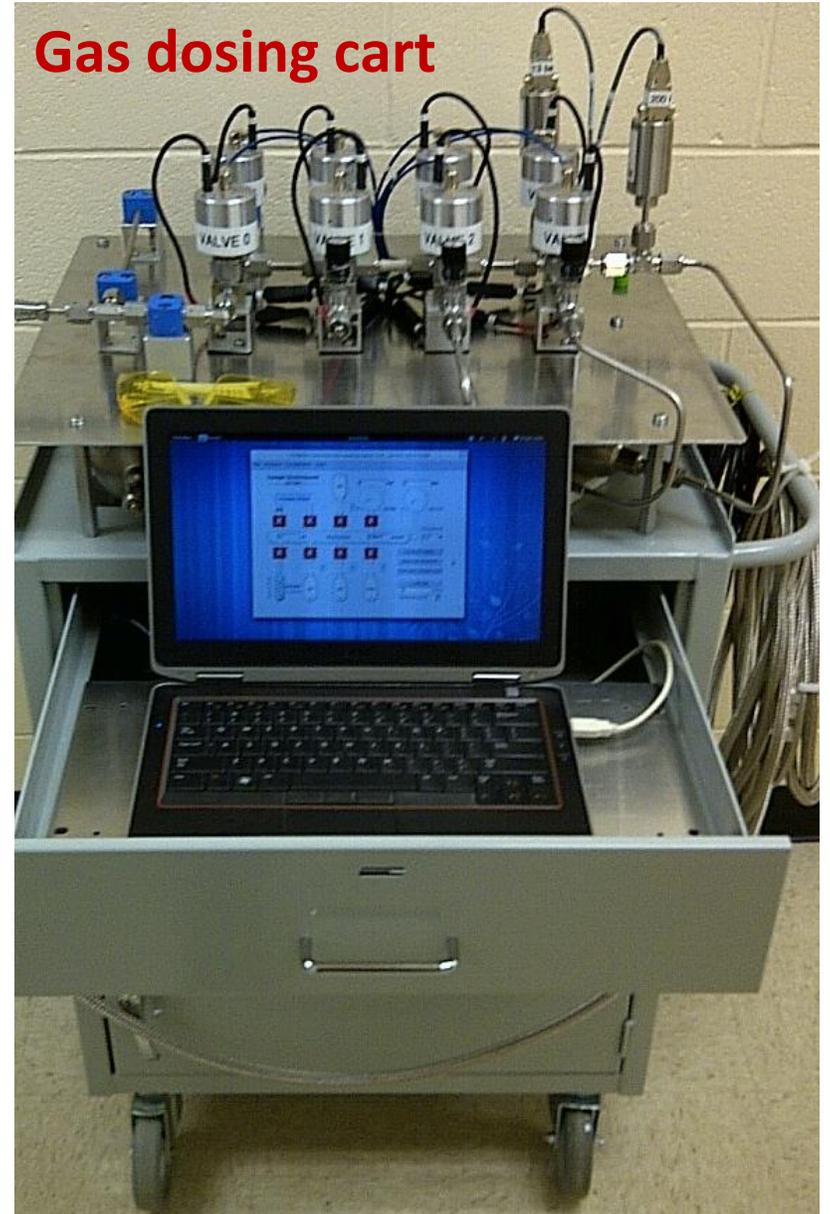
$$PV = n RT$$

$$P = ?$$

V = known volume of manifold

n = e.g. 1 gas molecule: metal site

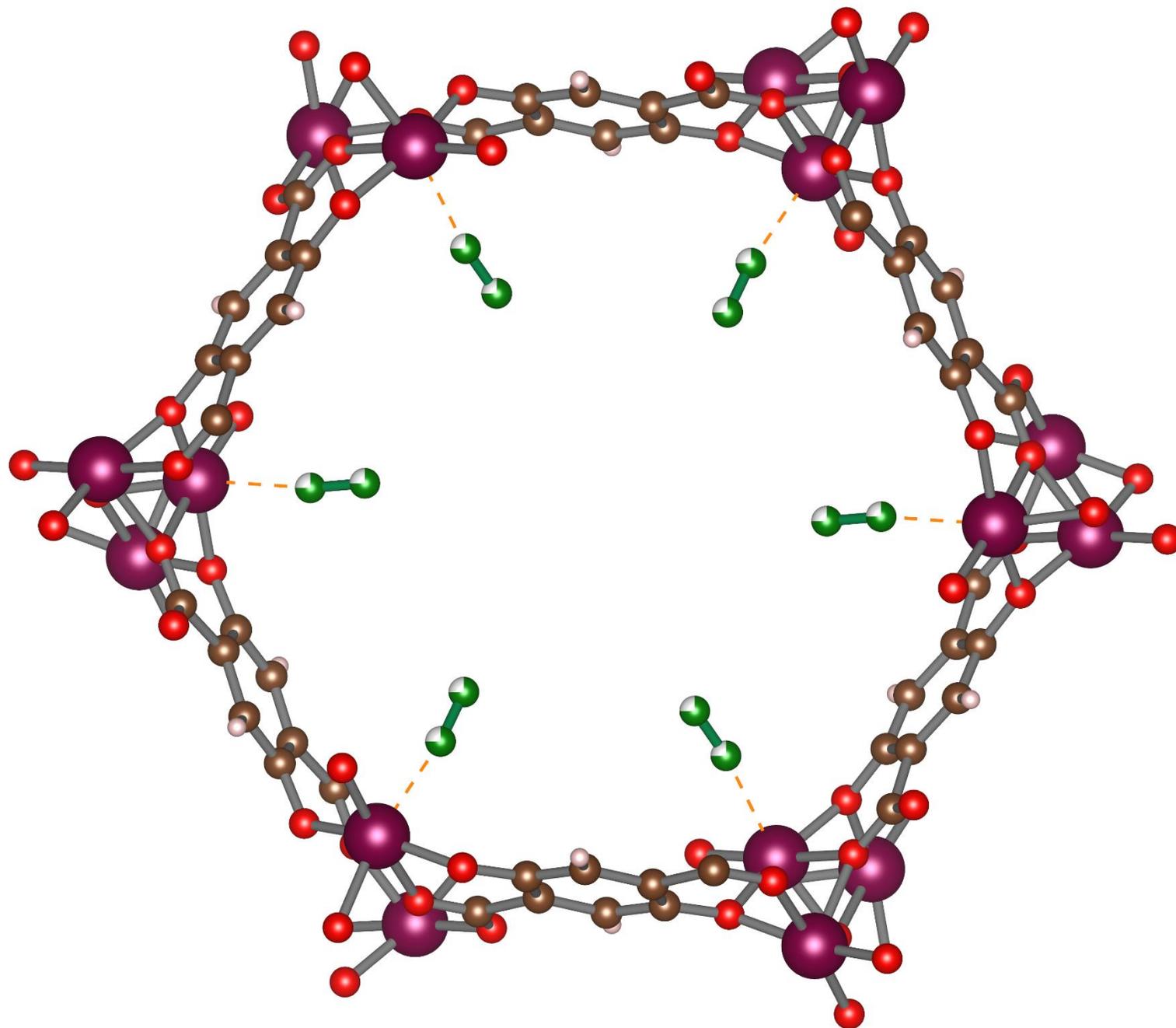
RT = constants



# Nitrogen

Dosing Level:  
0.75 N<sub>2</sub> : Mg site

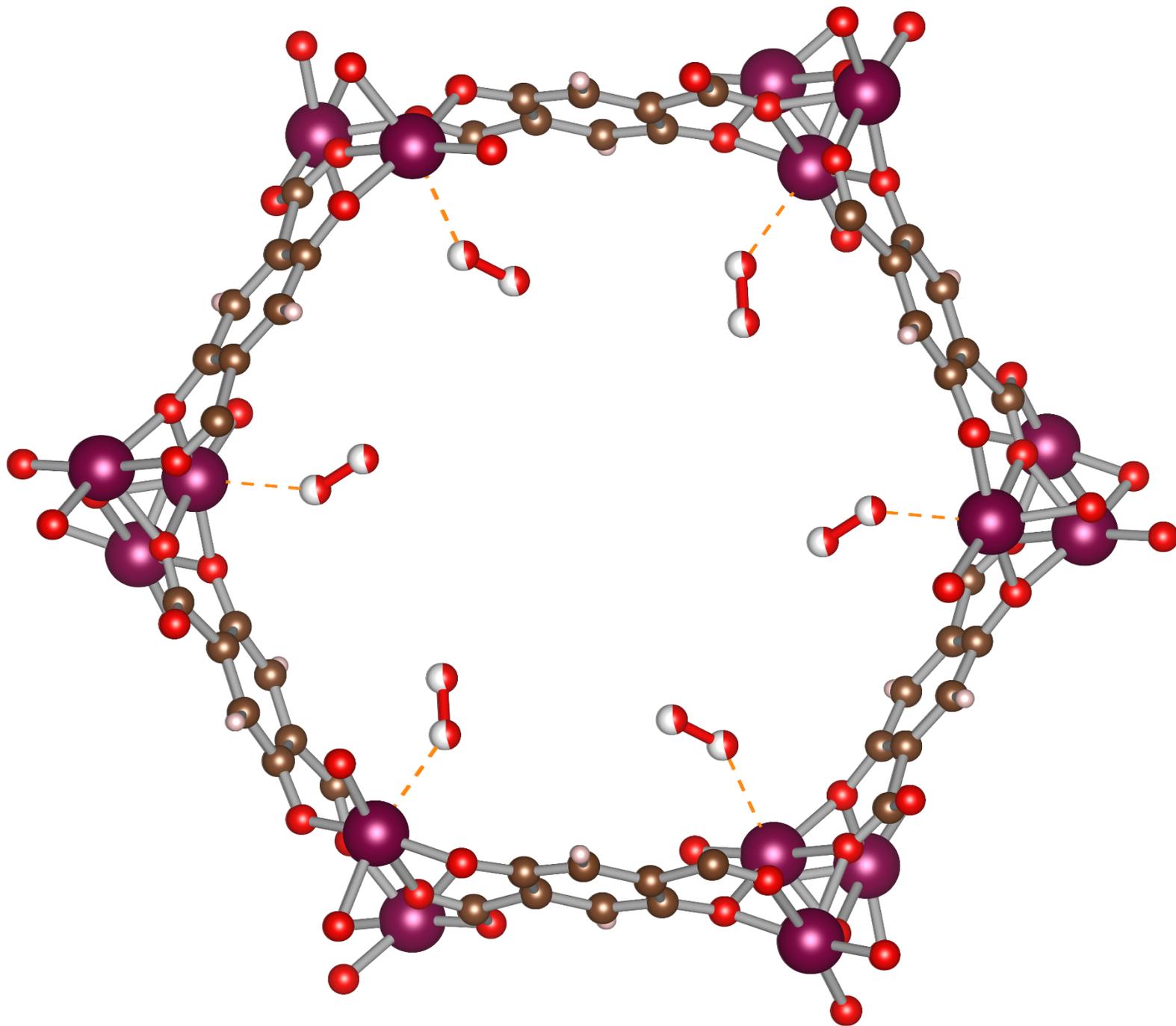
Refined occupancy:  
0.7505



# Oxygen

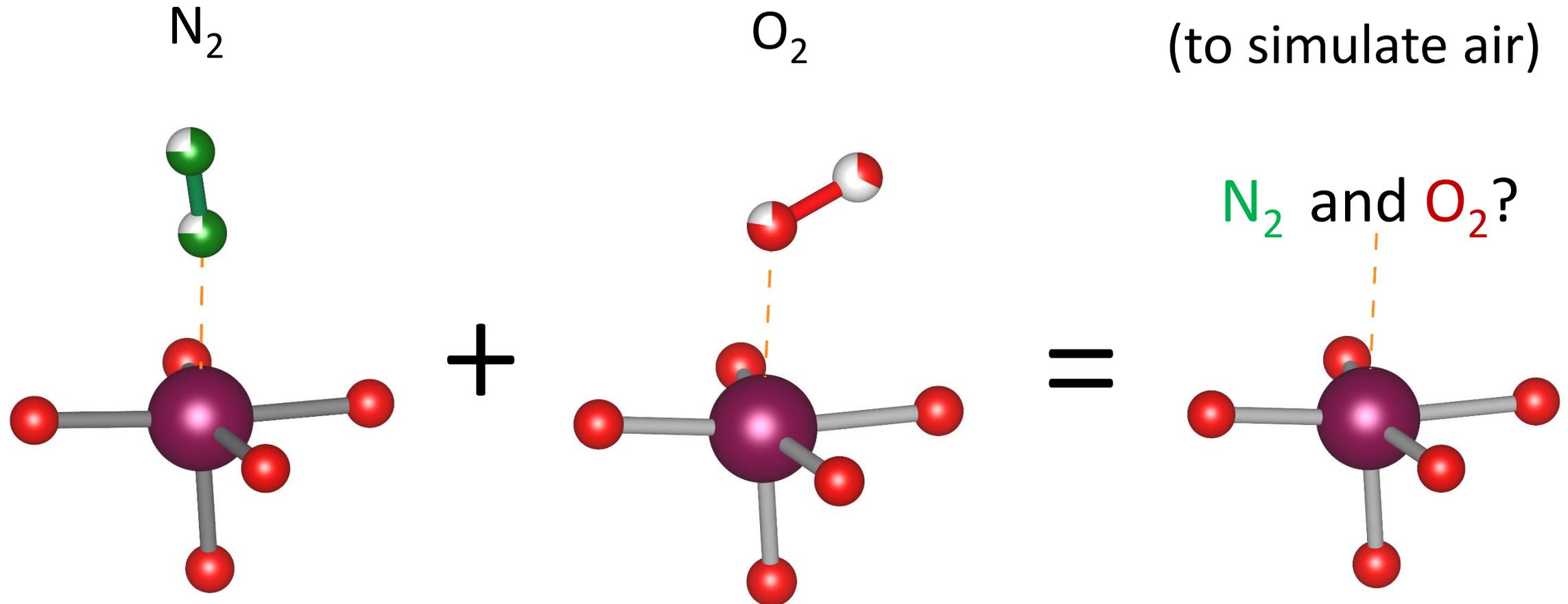
Dosing Level:  
0.75 O<sub>2</sub> : Mg site

Refined occupancy:  
0.7718



Can we find both molecules if dosed with a mixture of the two?

79%N<sub>2</sub>/ 21% O<sub>2</sub>  
mixture  
(to simulate air)



# Mixture (79% N<sub>2</sub>/21% O<sub>2</sub>)

Dosing Level:

1 molecule: Mg site

Effectively 0.79 N<sub>2</sub>:Mg

0.21 O<sub>2</sub>:Mg

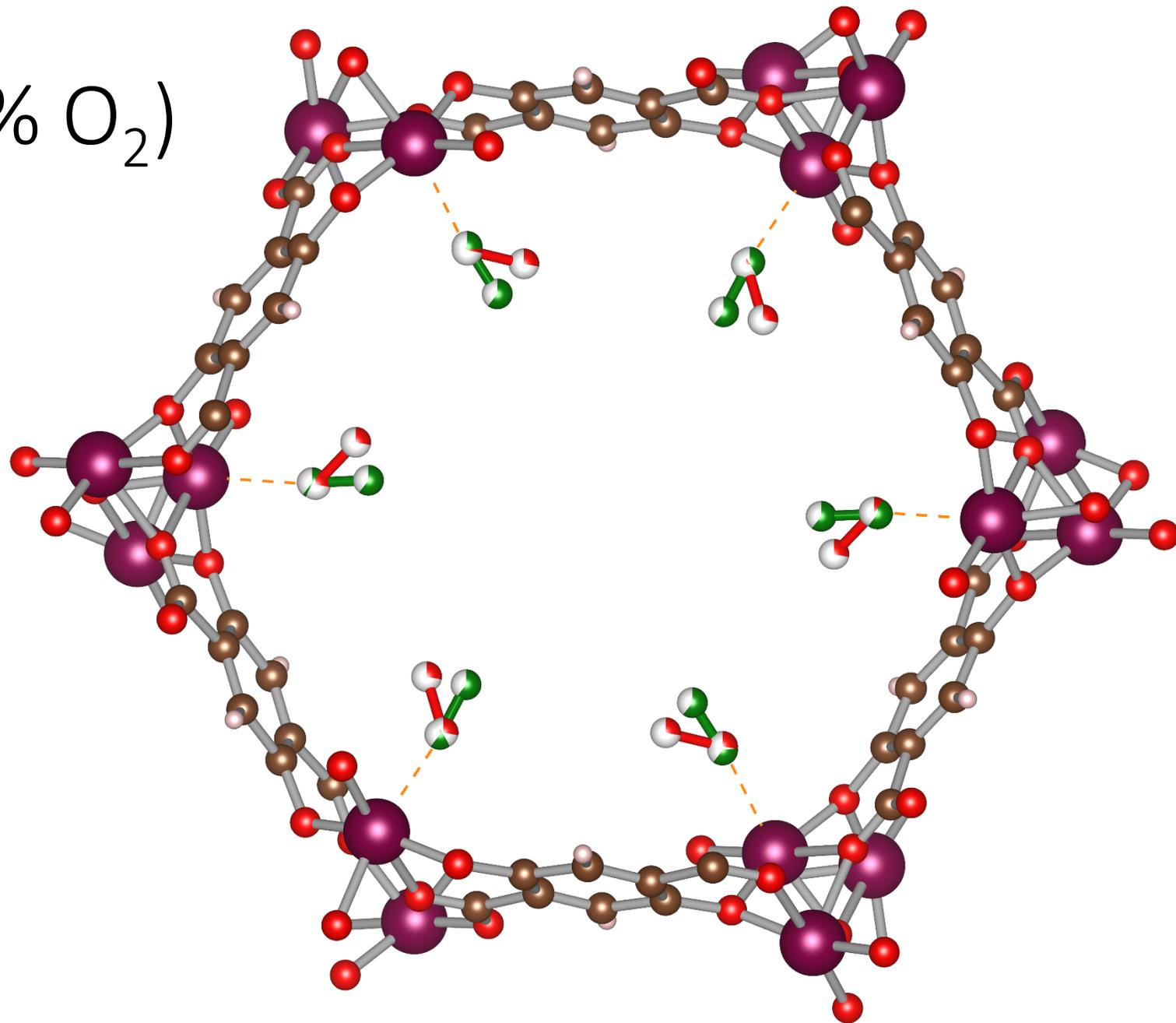
Refined occupancy:

N<sub>2</sub> 0.6026

O<sub>2</sub> 0.2773

(occupancy of N<sub>2</sub> at a  
secondary site is 0.1975)

Total: 1.0774



# Mixture experiments using Ni-MOF-74...

- ▶ Objective—Directly observe selectivity for O<sub>2</sub> over N<sub>2</sub> indicated by higher occupancies of O<sub>2</sub> at the metal site
- Higher dosing—3 molecules: Ni site
- Range of temperatures—90K to 300K

*Data analysis in progress*

# Conclusions

- ▶ Determined N<sub>2</sub> and O<sub>2</sub> binding orientations at metal site
- ▶ Were able to refine dosings of mixture with both molecules at the same adsorption site
  
- ▶ Future work
  - Continue refinement work on Ni-mixture data
  - Extend technique to other mixtures and MOFs

# Acknowledgements

- ▶ Dr. Zeric Hulvey (Advisor)
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